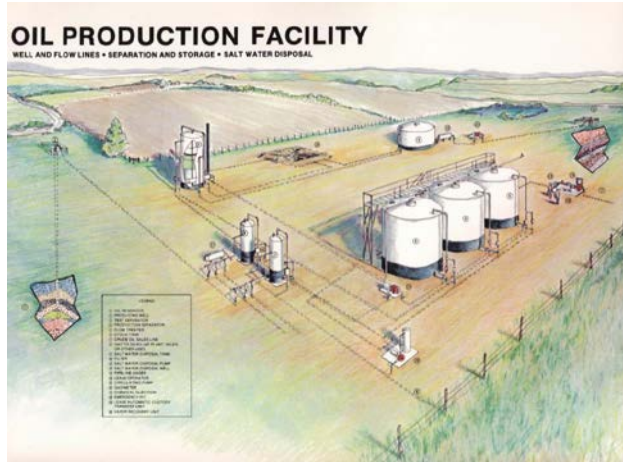


Aera Energy Reduces Maintenance Costs Associated with Turbine Meter Blade Replacement



Application
Upstream Oil and Gas
Water Injection



ROSEMOUNT

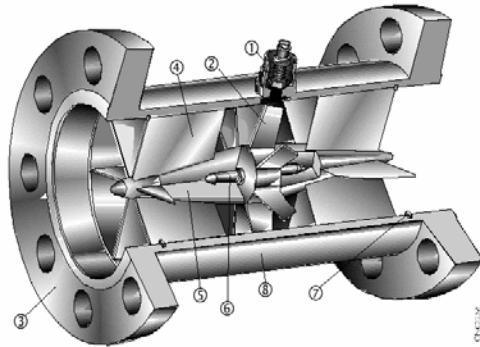
Application

- Aera Energy, a Joint Venture of Shell and ExxonMobil
 - Use Turbine Meters for Water Injection in California
 - Water injection application critical to support the ground surface properly to eliminate the potential for collapse
 - Oil content up to 10% in water
 - Historically turbine meters have been used for these measurements because of the familiarity with the technology.



EMERSON
Process Management

Aera Energy Reduces Maintenance Costs Associated with Turbine Meter Blade Replacement



Application
Upstream Oil and
Gas Water Injection

Challenge

- Turbine Meters are mechanical devices susceptible to wear on the blades and bearings due to high flow rates, sand/slurry, and coating
 - affecting performance
 - extra maintenance
 - Wear causes inaccuracy and eventually down-time.
- High Pressure Drop
- 10D Up and 5D Down Required for Installation

Aera Energy Reduces Maintenance Costs Associated with Turbine Meter Blade Replacement



“Rosemount Magnetic Flow Meters eliminate maintenance costs associated with turbine meter blade replacement”

Solution

- Rosemount Magnetic Flow Meters, Install it and Forget it!
 - No Maintenance, No Moving Parts to Wear
 - No Pressure Drop
 - Proven Reliable in Applications with up to 20% Oil Content and up to 80% solid content
- High Performance in a broad range of velocities
 - Coverage to very low and very high flows
- E-series offers dramatic reduction in Upstream/Downstream Requirements

Aera Energy Has Installed Over 7000 Magmeters



0.5" 8711 with 8732 Magmeters

Results:

- All turbine meters changed to Rosemount magmeters
 - Reduced maintenance costs
 - Reduced trips to the field
 - Turbines are checked once per year
 - Mags are checked once every 3 years
 - 1 hour to check (\$45/hr)
 - Turbine – \$315,000 per year
 - Mag – \$105,000 per year
 - Eliminated blade replacements
 - 1" = \$200
 - 2" = \$350
 - Assume 1" blade replaced every 5 years
 - \$280,000 per year in parts